

aerospace  
climate control  
electromechanical  
filtration  
fluid & gas handling  
**hydraulics**  
pneumatics  
process control  
sealing & shielding



# Shell&Tube Cooler-OST Range



ENGINEERING YOUR SUCCESS.

## Shell&Tube Cooler

### Why use Shell&Tube Cooler

Two fluids, of different starting temperatures, flow through the water oil cooler. One fluid flows through the internal tubes and the other flows around the tubes inside the shell. Heat is transferred from one fluid to the other through the tube walls, either from inside the tubes to the surrounding fluid or vice versa.

Shell and Tube water/oil coolers in short:

- Robust and reliable
- Light and compact
- Suitable for many applications
- Easy installation
- Cost-efficient

The PARKER Shell and tube can be used in many different applications.

- Industrial: Gearbox and machinery cooling (e.g. injection molding machine)
- Mobile: Transmission cooling



Gearbox lubrication system.

Contact your PARKER representative for more information.

### Product Specification:

OST	MATERIAL
Shell	Aluminum
Tubes	Copper with Aluminum fins
Covers	Cast Iron
Bundle Configuration	Removable

FLUID COMBINATIONS	
Mineral oil	HL/HLP in accordance with DIN 51524
Oil/water emulsion	HFA, HFB in accordance with CETOP RP 77H
Water glycol	HFC in accordance with CETOP RP 77H
Phosphate ester	HFD-R in accordance with CETOP RP 77H

TECHNICAL DATA	Oil	Water
Max working pressure	15 bar	10 bar
Test pressure	22 bar	15 bar
Max temperature	100 °C	100 °C

### CONTACT PARKER FOR ADVICE ON

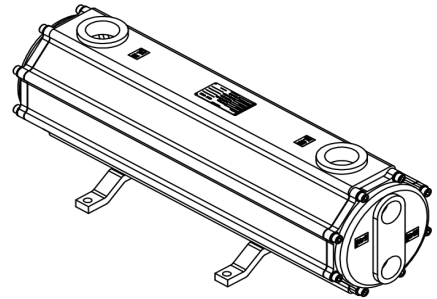
- Oil temperature >100°C
- Oil viscosity > 100cSt
- Aggressive environments
- Ambient air rich in particles
- High-altitude locations

# Product Overview

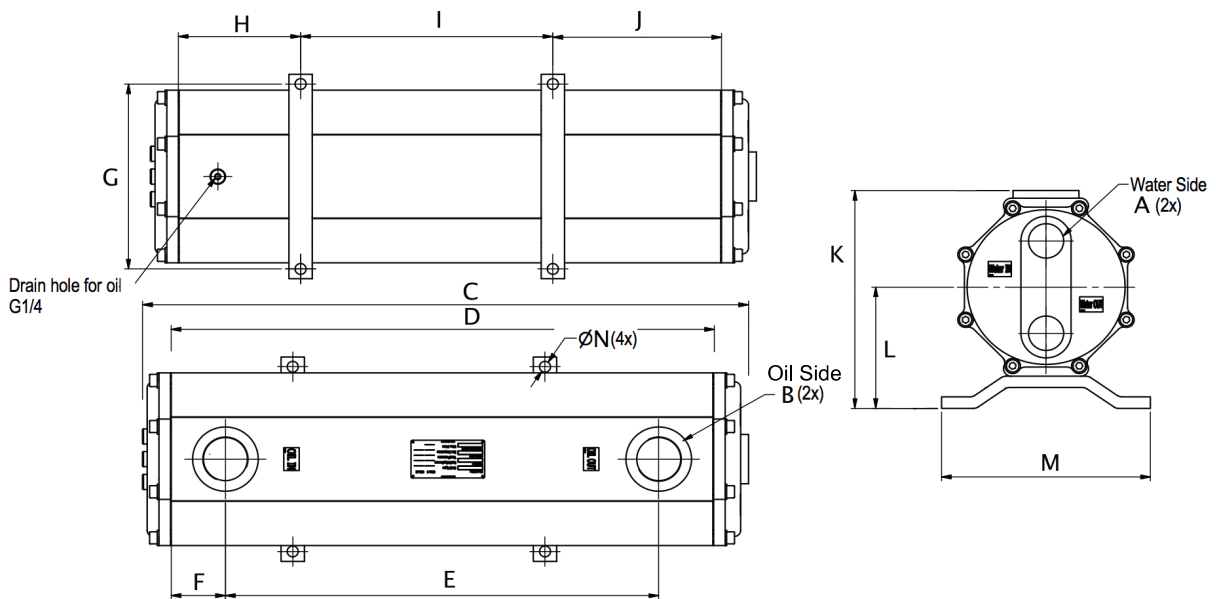
## Product Overview

The Shell & Tube Cooler is a product which keeps ideal temperature for optimum oil viscosity index in the hydraulic system. Maintaining an appropriate oil viscosity index in the hydraulic systems extends the life cycle of the valves, pumps, and parts in the system, thereby reducing maintenance costs of the system.

The Shell & Tube Cooler will provide solutions to help your hydraulic systems to operate under optimum conditions with a number of different models.

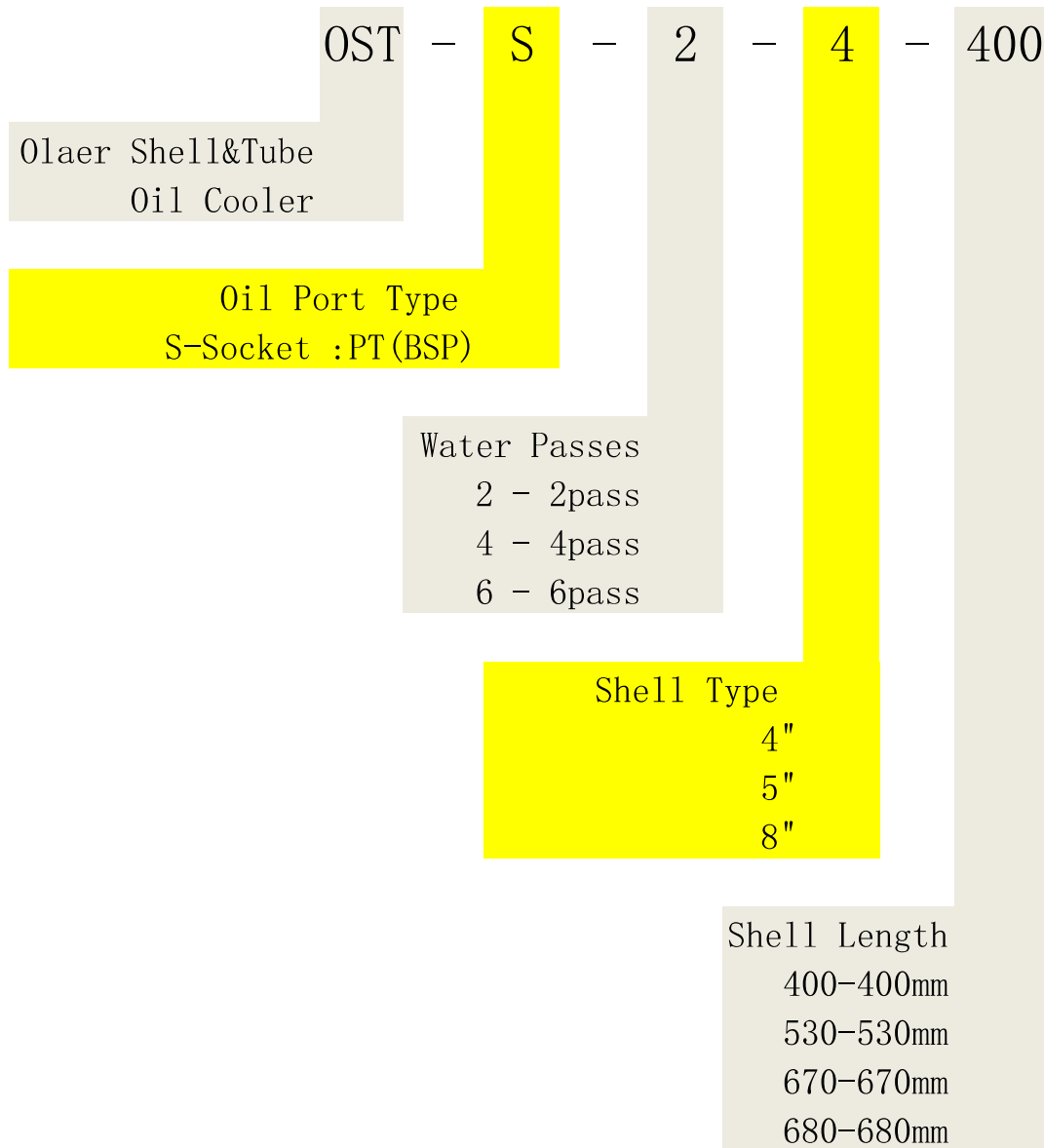


## Standard Dimensions



Model	A	B	C	D	E	F	G	H	I	J	K	L	M	N	Weight (kg)
OST-S2/4/6-4-400	3/4"	3/4"	455	400	290	55	150	75	250	75	174.5	100	170	9	13
OST-S2/4/6-4-530	3/4"	1 1/4"	589	530	420	55	150	140	250	140	174.5	100	170	9	15
OST-S2/4/6-5-680	1"	1 1/4"	733	680	570	55	164	162	318	200	225.5	130	180	9	27
OST-S2/4/6-8-670	1 1/2"	2"	753	670	530	70	244	173	326	171	287.5	160	270	14	50

## Model Code

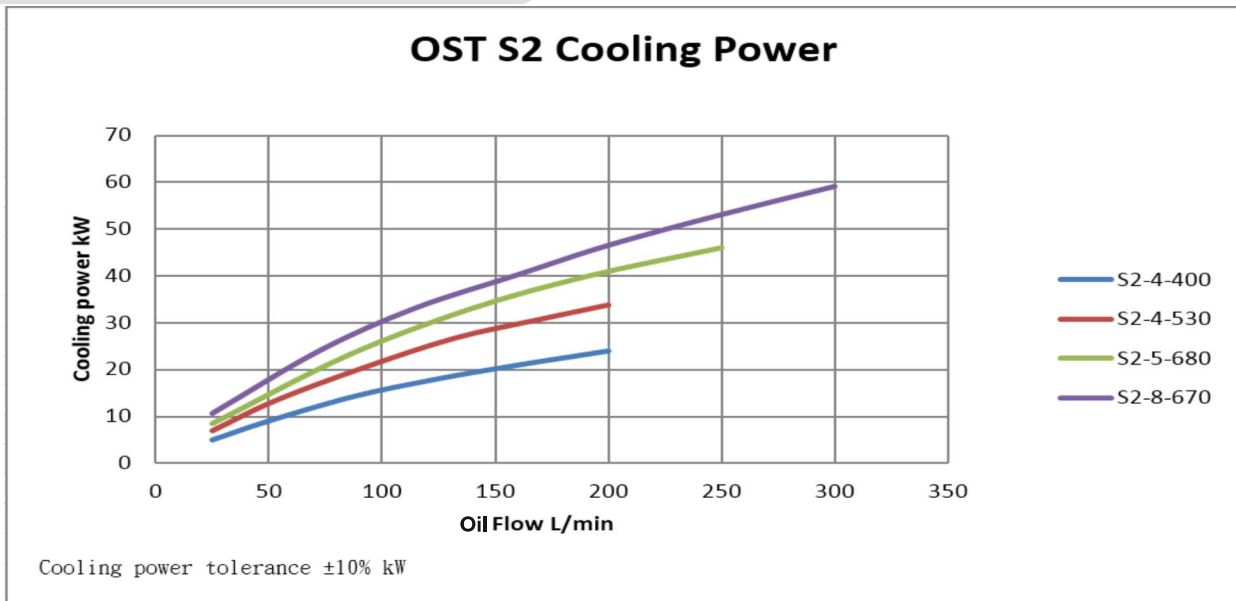


\* ex:OST-S6-4-400(6pass Type)

## Cooling Power

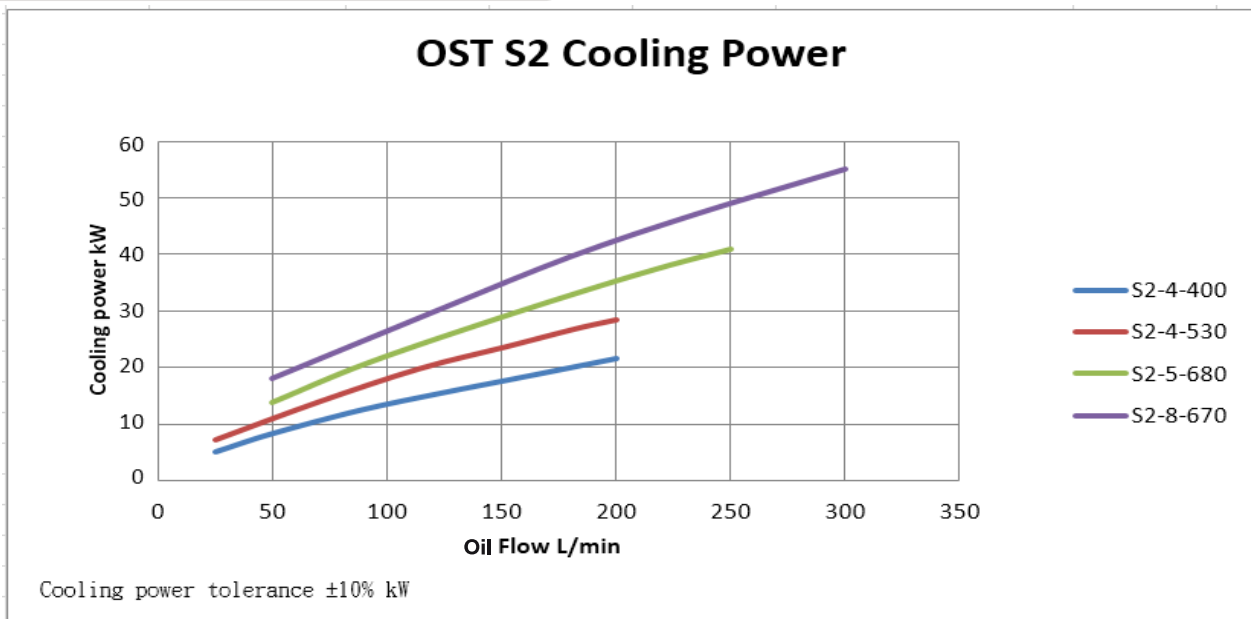
The Curve is based on :

Oil	ISO VG 46
Oil Inlet Temperature	60°C
Water Inlet Temperature	25°C
Oil / Water Inlet Ratio	1:1
Configuration	2Pass



The Curve is based on :

Oil	ISO VG 46
Oil Inlet Temperature	60°C
Water Inlet Temperature	25°C
Oil / Water Inlet Ratio	2:1
Configuration	2Pass



## Cooling Power

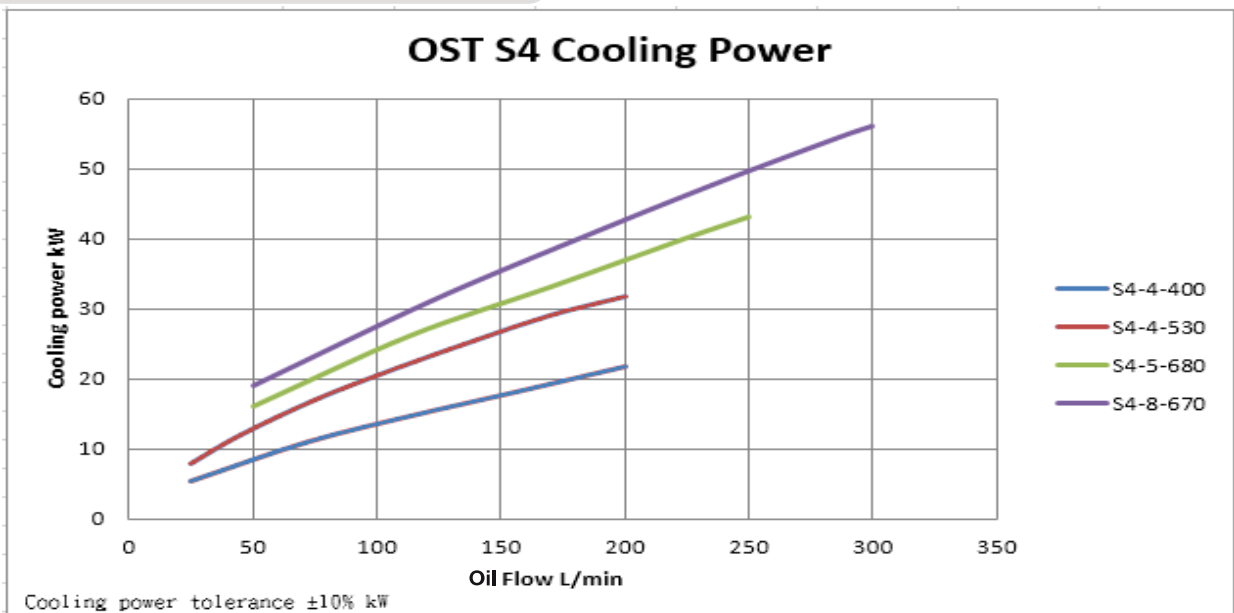
The Curve is based on :

Oil	ISO VG 46
Oil Inlet Temperature	60°C
Water Inlet Temperature	25°C
Oil / Water Inlet Ratio	1:1
Configuration	4Pass



The Curve is based on :

Oil	ISO VG 46
Oil Inlet Temperature	60°C
Water Inlet Temperature	25°C
Oil / Water Inlet Ratio	3:1
Configuration	4Pass



# Cooling Power

The Curve is based on :

Oil	ISO VG 46
Oil Inlet Temperature	60°C
Water Inlet Temperature	25°C
Oil / Water Inlet Ratio	3:1
Configuration	6Pass



The Curve is based on :

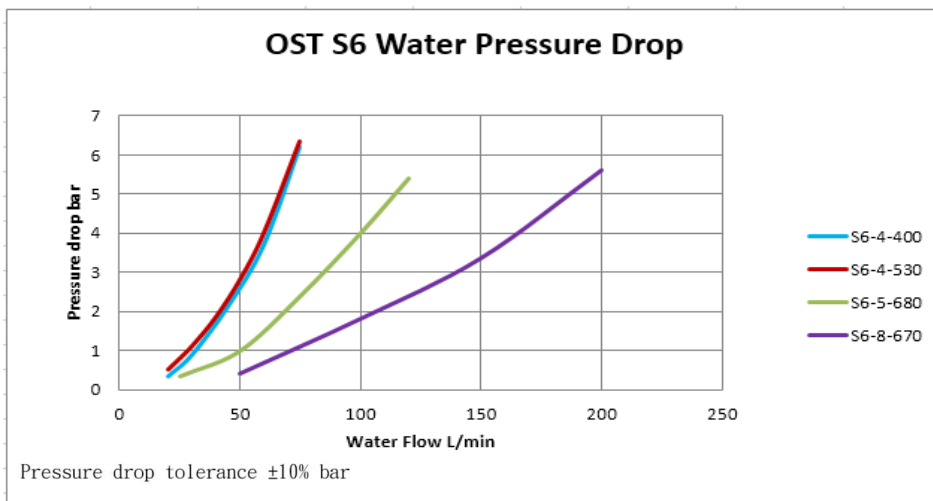
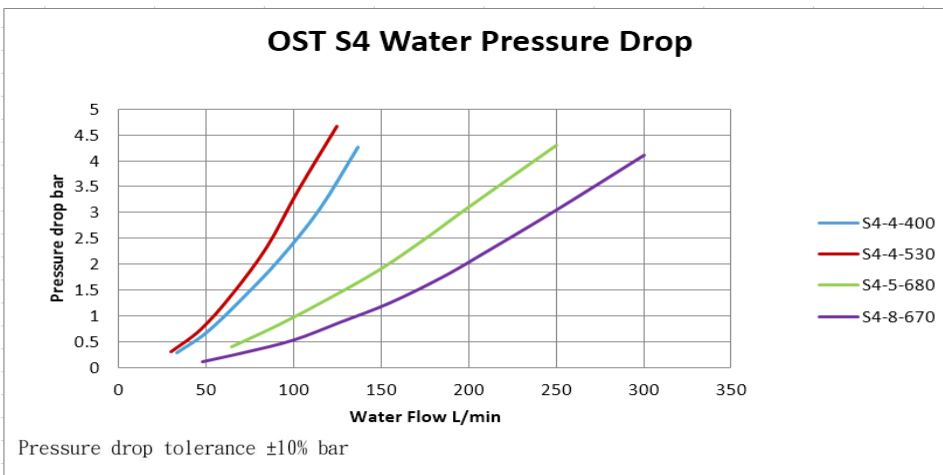
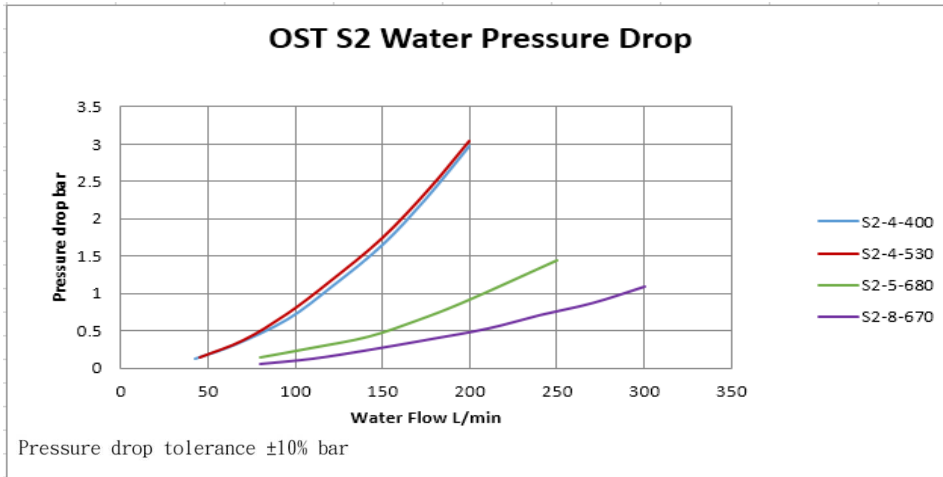
Oil	ISO VG 46
Oil Inlet Temperature	60°C
Water Inlet Temperature	25°C
Oil / Water Inlet Ratio	6:1
Configuration	6Pass



# Water Flow Pressure Drop

The Curve is based on :

Water Inlet Temperature 25°C  
 Configuration 2/4/6Pass

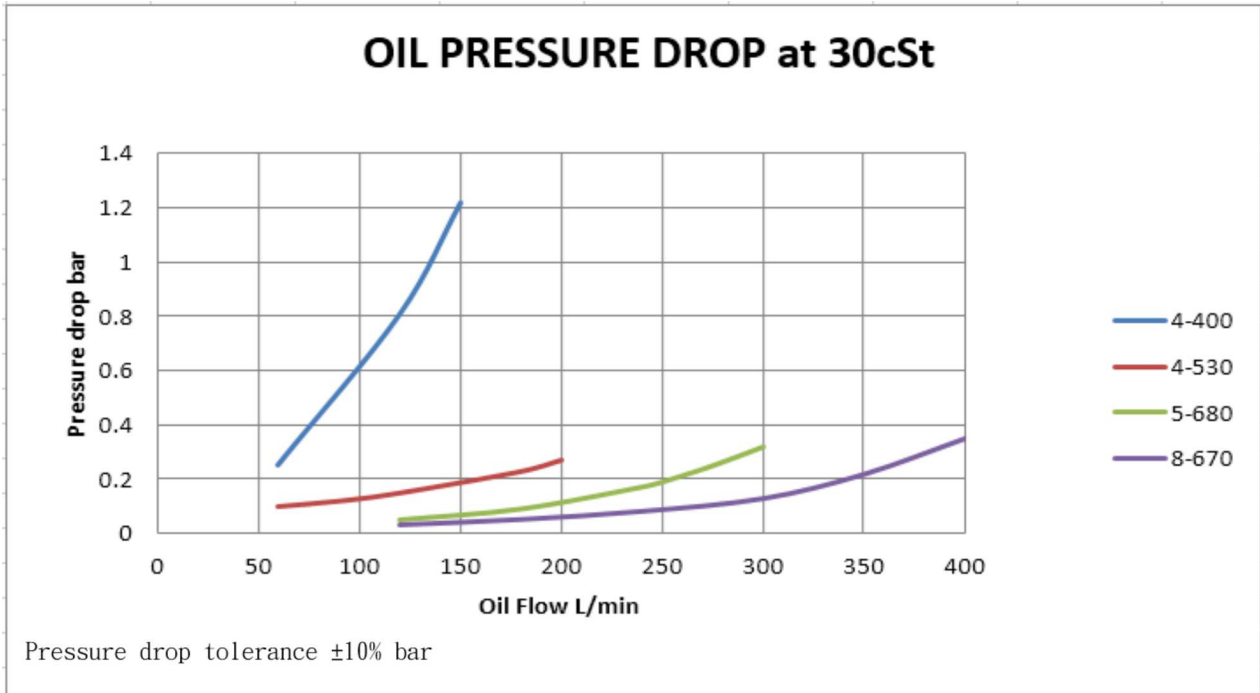




## Oil Flow Pressure Drop

The Curve is based on :

Oil	ISO VG 46
Oil Inlet Temperature	60°C
Configuration	2/4/6Pass



## Handling / Installation manual

Thank you for choosing the OST-series, Parker Olaer's representative oil coolers. In order to apply the product more safely, please carefully read the handling/installation manual and observe the precautions and disclaimers listed prior to use.

## Disclaimers / Caution

Where the products are used contrary to the manner outlined in the product manual, the products shall be excluded from warranty, regardless of the duration of said product use.

### (1) Usage

Do not use the product for any purposes other than as an oil cooler.

[Examples of usages not permitted]

- Heater
- Where the fluid used is other than oil, (air, gas, or water discharged into the shell side).

### (2) Fluid types

Do not use any fluid types other than general mineral oil. (Where there is a fluid spray symbol indicated for fluid handling, follow the instructions carefully).

If the product is intended to be used for fluids other than those designated, ensure to contact our Technical Sales Department prior to use.

### (3) Operating pressure

Under no circumstances should you use the product above the maximum operating pressure or Design temperature levels.

#### Maximum Working pressure

Outside the tube (oil side) : 15bar

Inside the tube (water side) : 10bar

#### Design temperature

100°C (The oil and water inlet temperatures should be 80°C or lower).

### (4) Operating cooling water

Tap water, underground water, or industrial water should be used as cooling water for Hyundai Olaer standard oil coolers, adhering to the water quality standards below. Do not use contaminated water

## Standard Values for Cooling Water Quality

	Item	Standard	Tendency	
			Corrosion	Scale Formation
Standard Items	Ph(25°C)	6.5 ~ 8.2	○	○
	Electric conductivity(25°C) $\mu\text{S}/\text{cm}$	800 or lower	○	○
	Chlorine ions( $\text{Cl}^-$ ) $\text{mgCl}^-/\ell$	200 or lower	○	
	Sulfur ions ( $\text{SO}_4^{2-}$ ) $\text{mgSO}_4^{2-}/\ell$	200 or lower		○
	Ph4-8 $\text{mgCaCO}_3/\ell$	100 or lower		○
Reference Items	Total hardness $\text{mgCaCO}_3/\ell$	200 or lower	○	○
	Iron (Fe) $\text{mgFe}/\ell$	1.0 or lower	○	
	Sulfurized ions( $\text{S}^{2-}$ ) $\text{mgS}^{2-}/\ell$	Not to be detected	○	
	Ammonium ions( $\text{NH}_4^+$ ) $\text{mgNH}_4^+/\ell$	1.0 or lower	○	
	Ionized silica ( $\text{SiO}_2$ ) $\text{mgSiO}_2/\ell$	50 or lower	○	○

※ Note1) In the case of use of untreated water from a river, lake, or pond, ensure the water is not contaminated.

※ Note2) This standard has been adopted to extend the cooler's maximum life, maintain efficiency, and/or prevent any decrease in efficiency. Corrosion may occur even within the standard range.

# Parker Worldwide

## Europe, Middle East, Africa

### AE – United Arab Emirates,

Dubai

Tel: +971 4 8127100

parker.me@parker.com

### AT – Austria, Wiener Neustadt

Tel: +43 (0)2622 23501-0

parker.austria@parker.com

### AT – Eastern Europe, Wiener Neustadt

Tel: +43 (0)2622 23501 900

parker.easteurope@parker.com

### AZ – Azerbaijan, Baku

Tel: +994 50 22 33 458

parker.azerbaijan@parker.com

### BE/LU – Belgium, Nivelles

Tel: +32 (0)67 280 900

parker.belgium@parker.com

### BG – Bulgaria, Sofia

Tel: +359 2 980 1344

parker.bulgaria@parker.com

### BY – Belarus, Minsk

Tel: +48 (0)22 573 24 00

parker.poland@parker.com

### CH – Switzerland, Etoy

Tel: +41 (0)21 821 87 00

parker.switzerland@parker.com

### CZ – Czech Republic, Klecany

Tel: +420 284 083 111

parker.czechrepublic@parker.com

### DE – Germany, Kaarst

Tel: +49 (0)2131 4016 0

parker.germany@parker.com

### DK – Denmark, Ballerup

Tel: +45 43 56 04 00

parker.denmark@parker.com

### ES – Spain, Madrid

Tel: +34 902 330 001

parker.spain@parker.com

### FI – Finland, Vantaa

Tel: +358 (0)20 753 2500

parker.finland@parker.com

### FR – France, Contamine s/Arve

Tel: +33 (0)4 50 25 80 25

parker.france@parker.com

### GR – Greece, Athens

Tel: +30 210 933 6450

parker.greece@parker.com

### HU – Hungary, Budaörs

Tel: +36 23 885 470

parker.hungary@parker.com

### IE – Ireland, Dublin

Tel: +353 (0)1 466 6370

parker.ireland@parker.com

### IT – Italy, Corsico (MI)

Tel: +39 02 45 19 21

parker.italy@parker.com

### KZ – Kazakhstan, Almaty

Tel: +7 7273 561 000

parker.easteurope@parker.com

### NL – The Netherlands, Oldenzaal

Tel: +31 (0)541 585 000

parker.nl@parker.com

### NO – Norway, Asker

Tel: +47 66 75 34 00

parker.norway@parker.com

### PL – Poland, Warsaw

Tel: +48 (0)22 573 24 00

parker.poland@parker.com

### PT – Portugal, Leca da Palmeira

Tel: +351 22 999 7360

parker.portugal@parker.com

### RO – Romania, Bucharest

Tel: +40 21 252 1382

parker.romania@parker.com

### RU – Russia, Moscow

Tel: +7 495 645-2156

parker.russia@parker.com

### SE – Sweden, Spånga

Tel: +46 (0)8 59 79 50 00

parker.sweden@parker.com

### SK – Slovakia, Banská Bystrica

Tel: +421 484 162 252

parker.slovakia@parker.com

### SL – Slovenia, Novo Mesto

Tel: +386 7 337 6650

parker.slovenia@parker.com

### TR – Turkey, Istanbul

Tel: +90 216 4997081

parker.turkey@parker.com

### UA – Ukraine, Kiev

Tel: +48 (0)22 573 24 00

parker.poland@parker.com

### UK – United Kingdom, Warwick

Tel: +44 (0)1926 317 878

parker.uk@parker.com

### ZA – South Africa, Kempton Park

Tel: +27 (0)11 961 0700

parker.southafrica@parker.com

## North America

### CA – Canada, Milton, Ontario

Tel: +1 905 693 3000

### US – USA, Cleveland

(industrial)

Tel: +1 216 896 3000

### US – USA, Elk Grove Village

(mobile)

Tel: +1 847 258 6200

## Asia Pacific

### AU – Australia, Castle Hill

Tel: +61 (0)2-9634 7777

### CN – China, Shanghai

Tel: +86 21 2899 5000

### HK – Hong Kong

Tel: +852 2428 8008

### ID – Indonesia, Tangerang

Tel: +62 21 7588 1906

### IN – India, Mumbai

Tel: +91 22 6513 7081-85

### JP – Japan, Fujisawa

Tel: +81 (0)4 6635 3050

### KR – South Korea, Seoul

Tel: +82 2 559 0400

### MY – Malaysia, Shah Alam

Tel: +60 3 7849 0800

### NZ – New Zealand, Mt Wellington

Tel: +64 9 574 1744

### SG – Singapore

Tel: +65 6887 6300

## China

派克汉尼汾流体传动产品（上海）有限公司

Tel: +86 21 2899 5000

北京办事处

Tel: +86 10 6561 0520

广州办事处

Tel: +86 20 3212 1688

成都办事处

Tel: +86 28 6180 6800

大连办事处

Tel: +86 411 3964 6768

长沙服务中心

Tel: +86 731 453 0210

西安办事处

Tel: +86 29 6851 8950

